



MultiWeave.

Ambitions and inspirations

Kadi Pajupuu, inventor

Pallas University of Applied Sciences,
Estonia

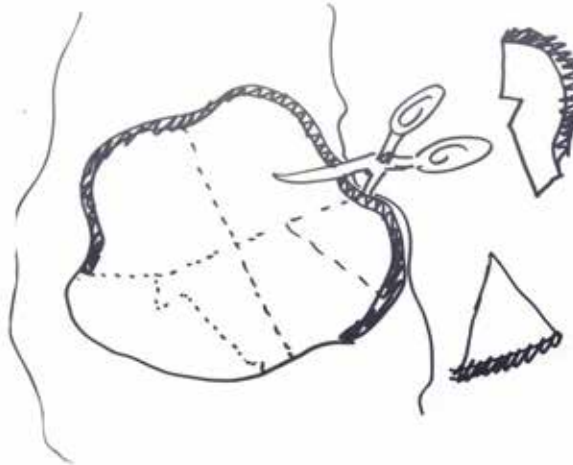
Mindset of an inventor



Imagine it! Think and draw!

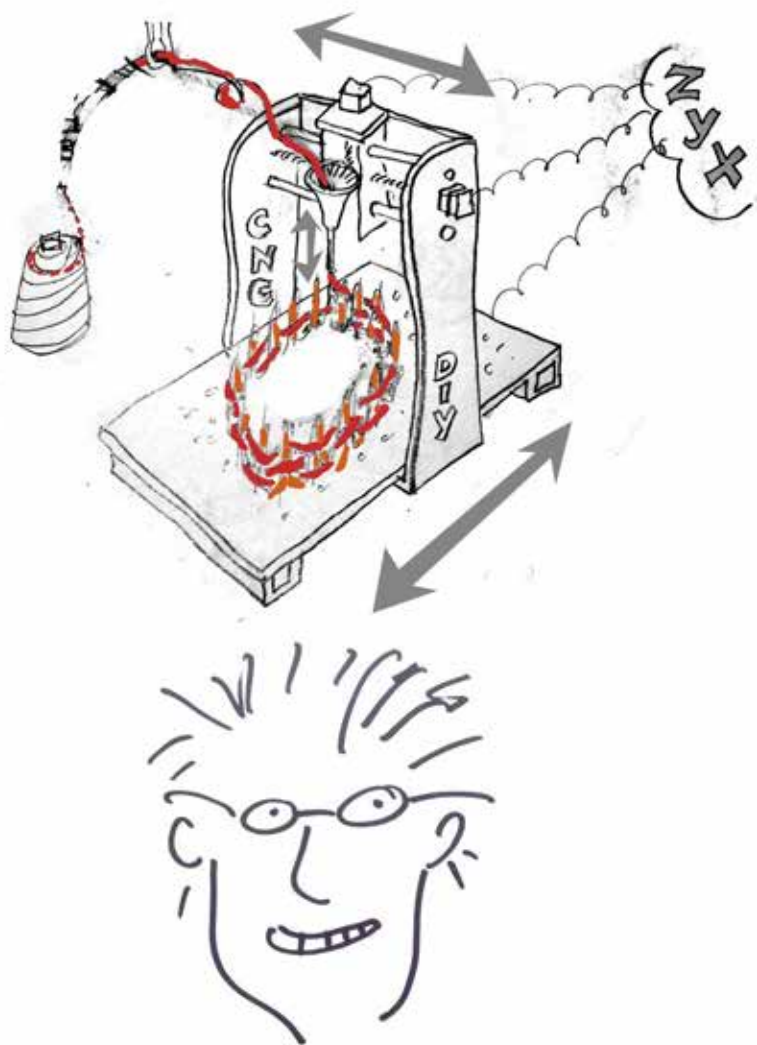


Make it!



Find the right people!





2016. Hackathon

Idea: build a 3D printer that uses yarn, no adhesives.

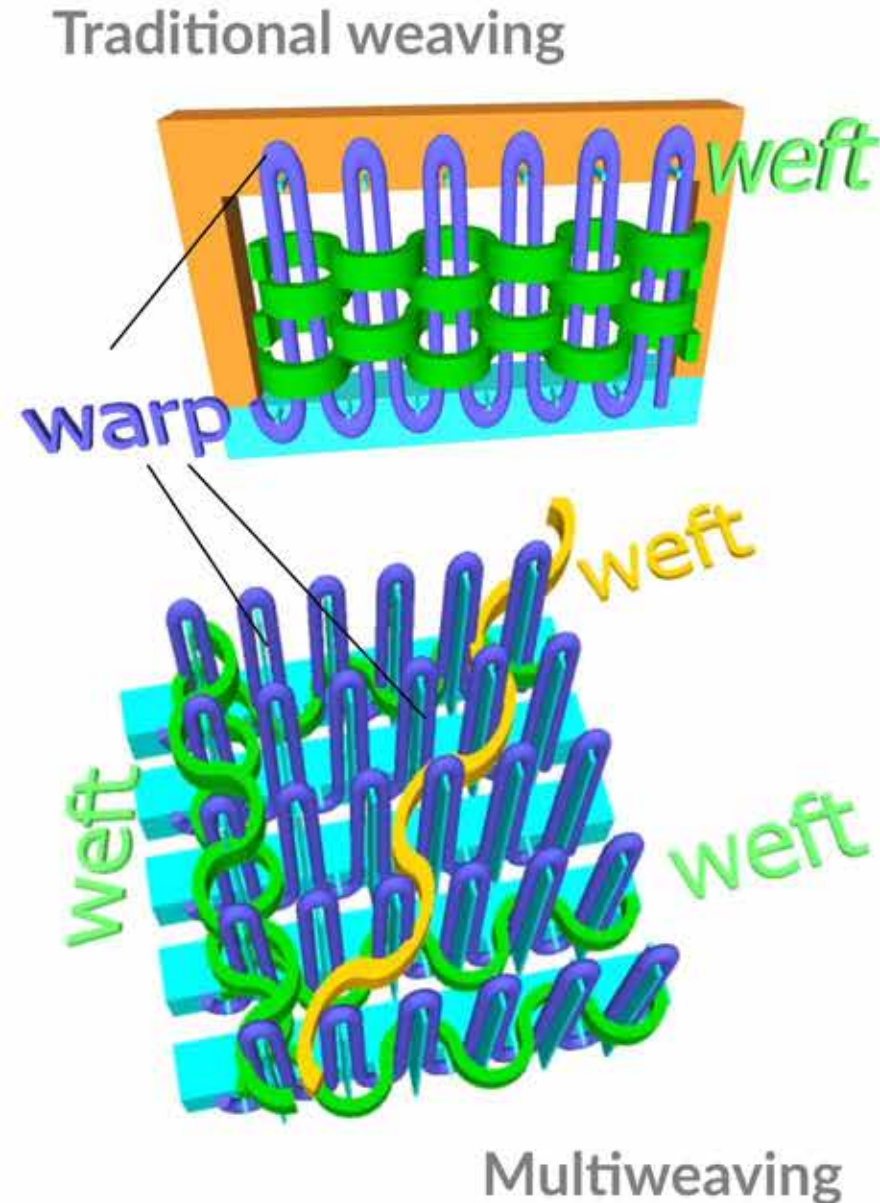
Pre-supported warp yarns and weft guided around and between the warps.

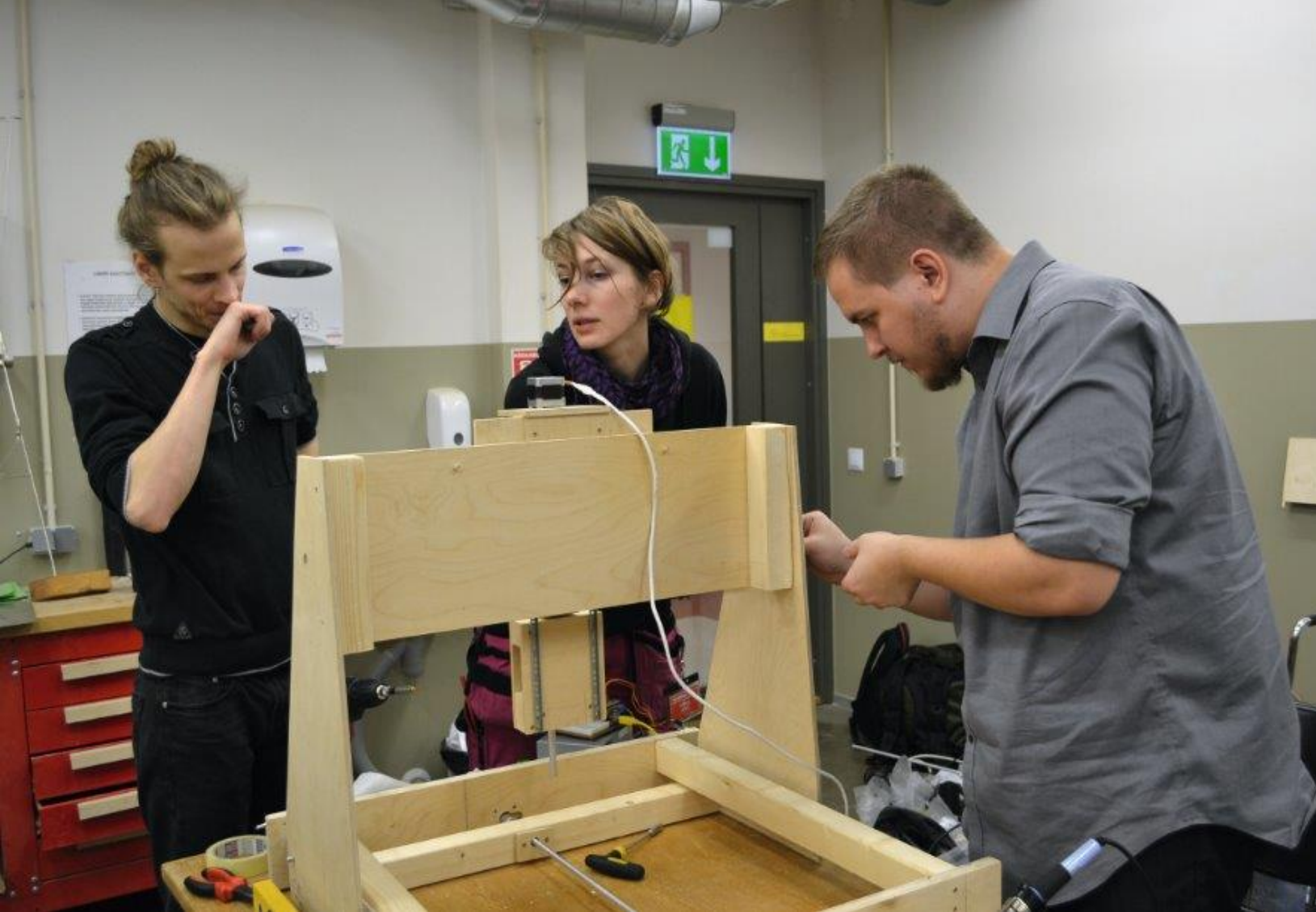
IDEA

Combining ancient with modern

Weaving + 3D printing = MultiWeaving

Method of creating material that consists of warp and weft, where weft yarn placement follows the logic of additive manufacturing.



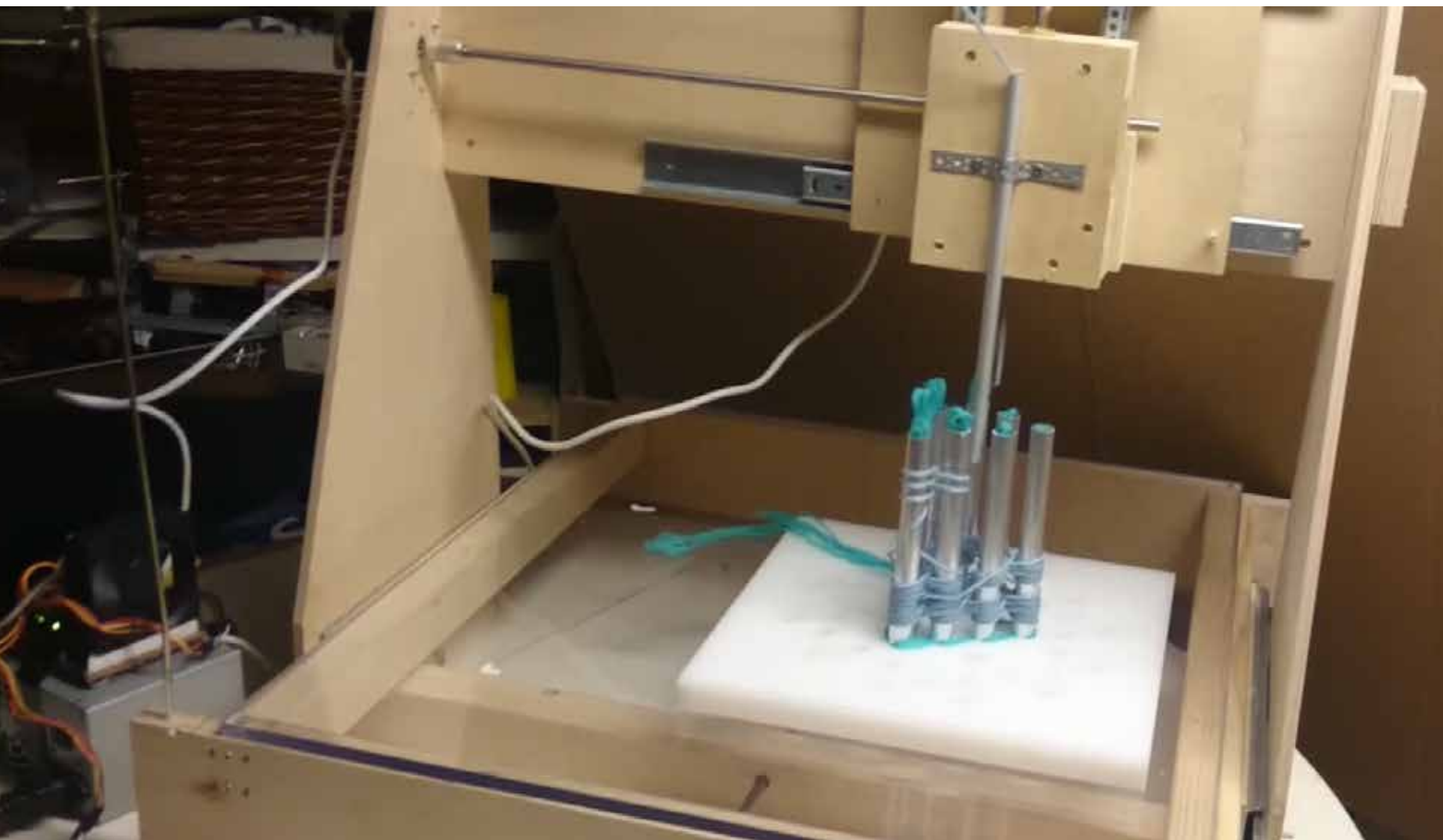


2016.
Hackathon.

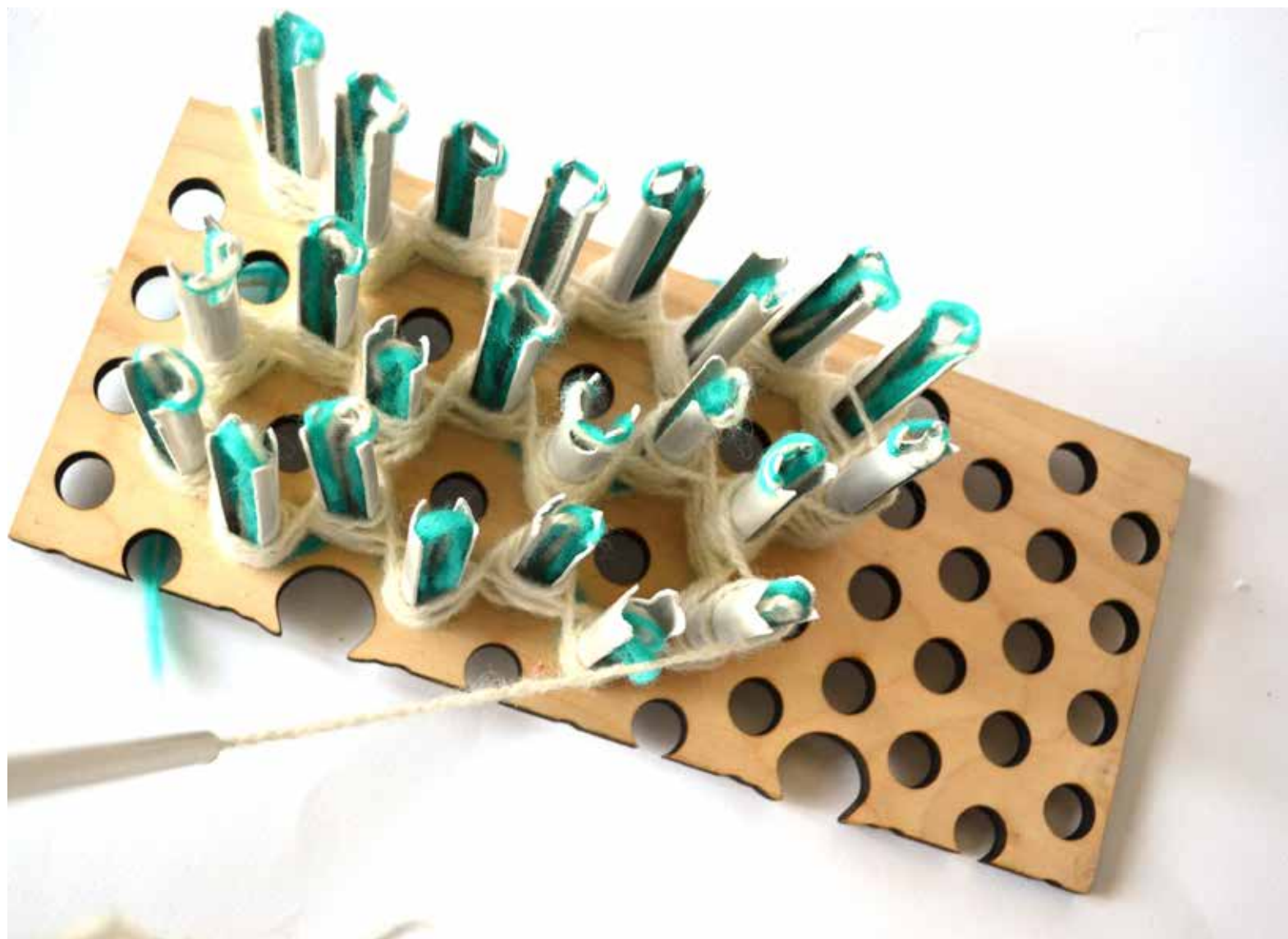
Finding the right
DIY people

Oleg, Anna and Johan
building the first
prototype





Working
prototype
built in 48
hours



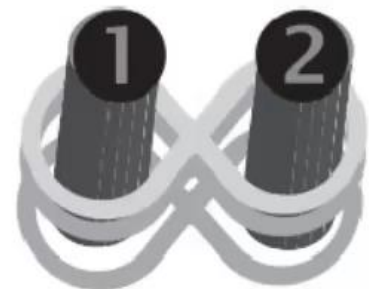
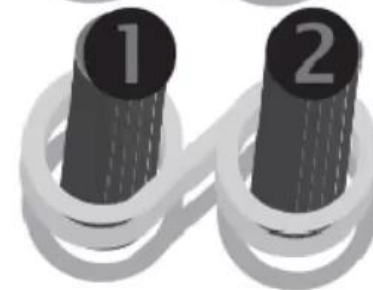
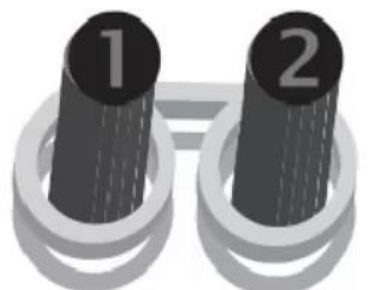
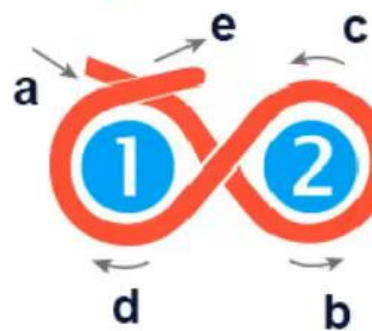
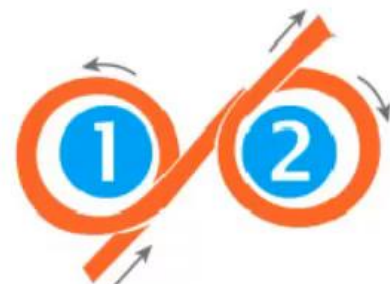
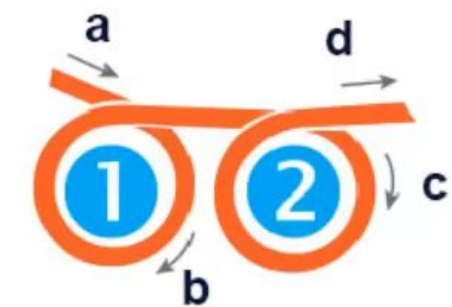
Weaving and MultiWeaving

Similar

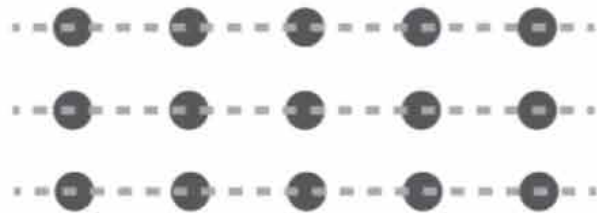
Material consists of vertical warp and horizontal weft, material grows row by row

Different

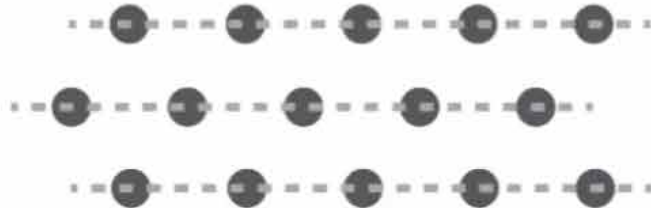
1. How weft can be moved around warp
2. How warp rows are positioned



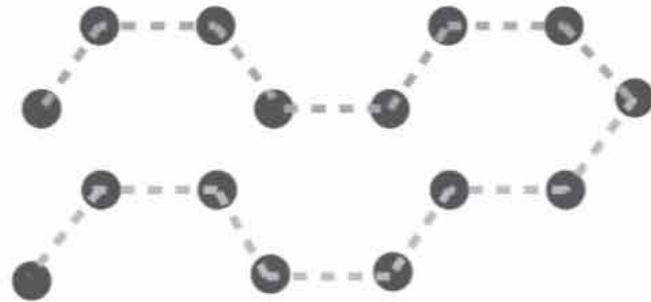
a



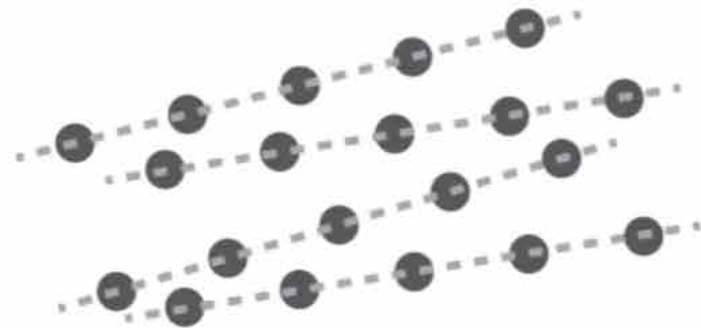
b



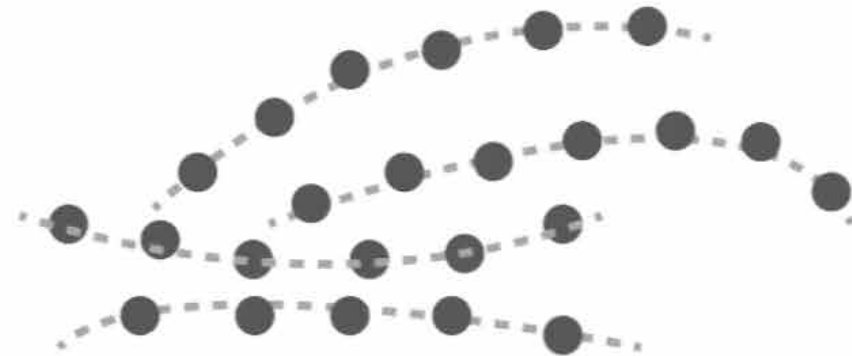
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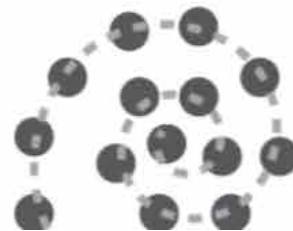
d

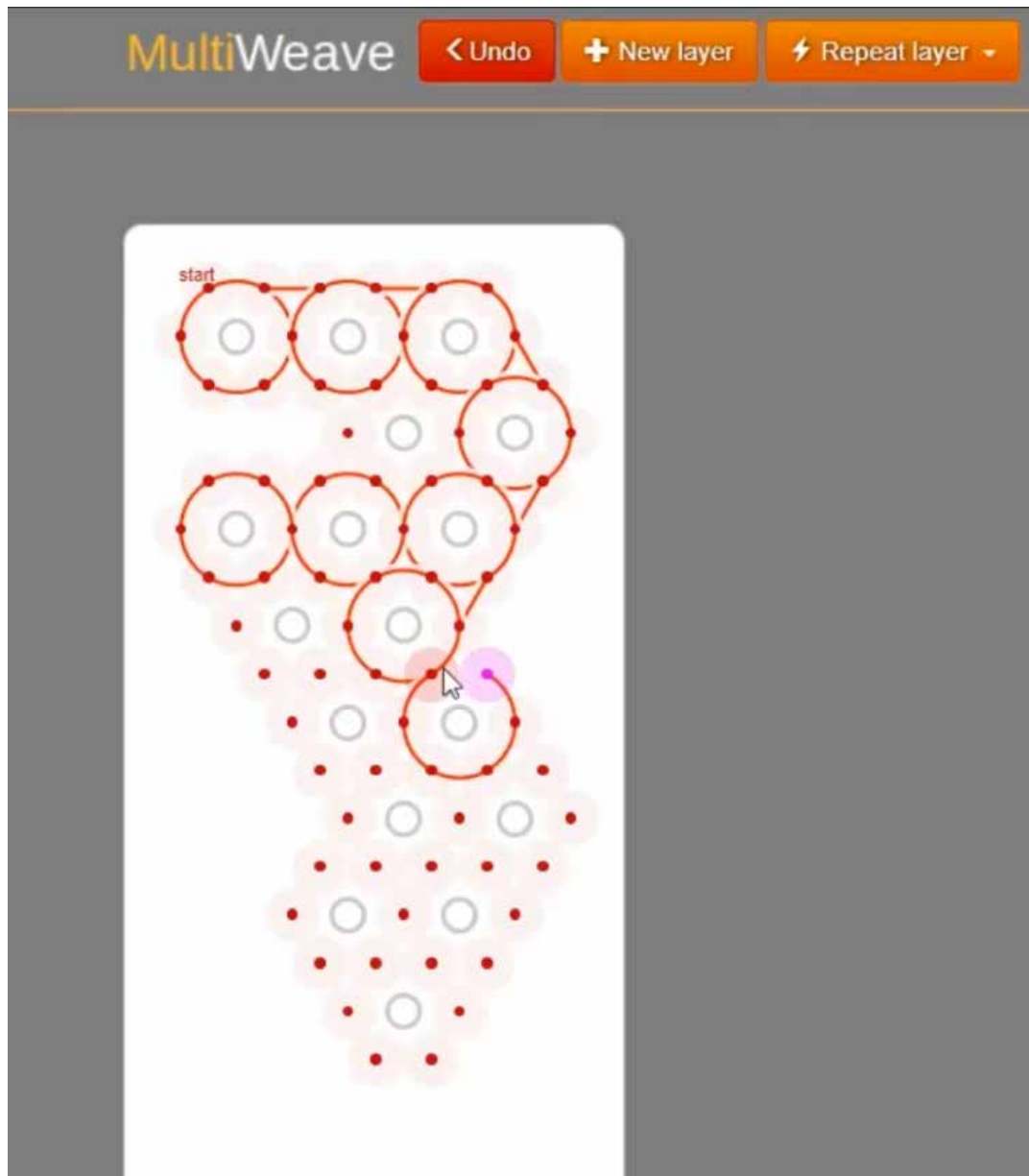


e



f





Software developed by Anna Jõgi

Generate g-code from pattern

G-code parameters for specific machine

Weft distance	29.500	mm
Machine's X coordinate at center of leftmost column warps	-91.0	mm
Machine Y coordinate at center of bottommost row warps	-550.9	mm
Height of bottom layer (Z machine coordinate)	-120.0	mm
Thread layer thickness	2.00	mm
Feed rate (machine moving speed)	1000	mm/min

Generate g-code from pattern

Generate and save to file



MultiWeave prototypes were built under the leadership of Anna Jõgi.

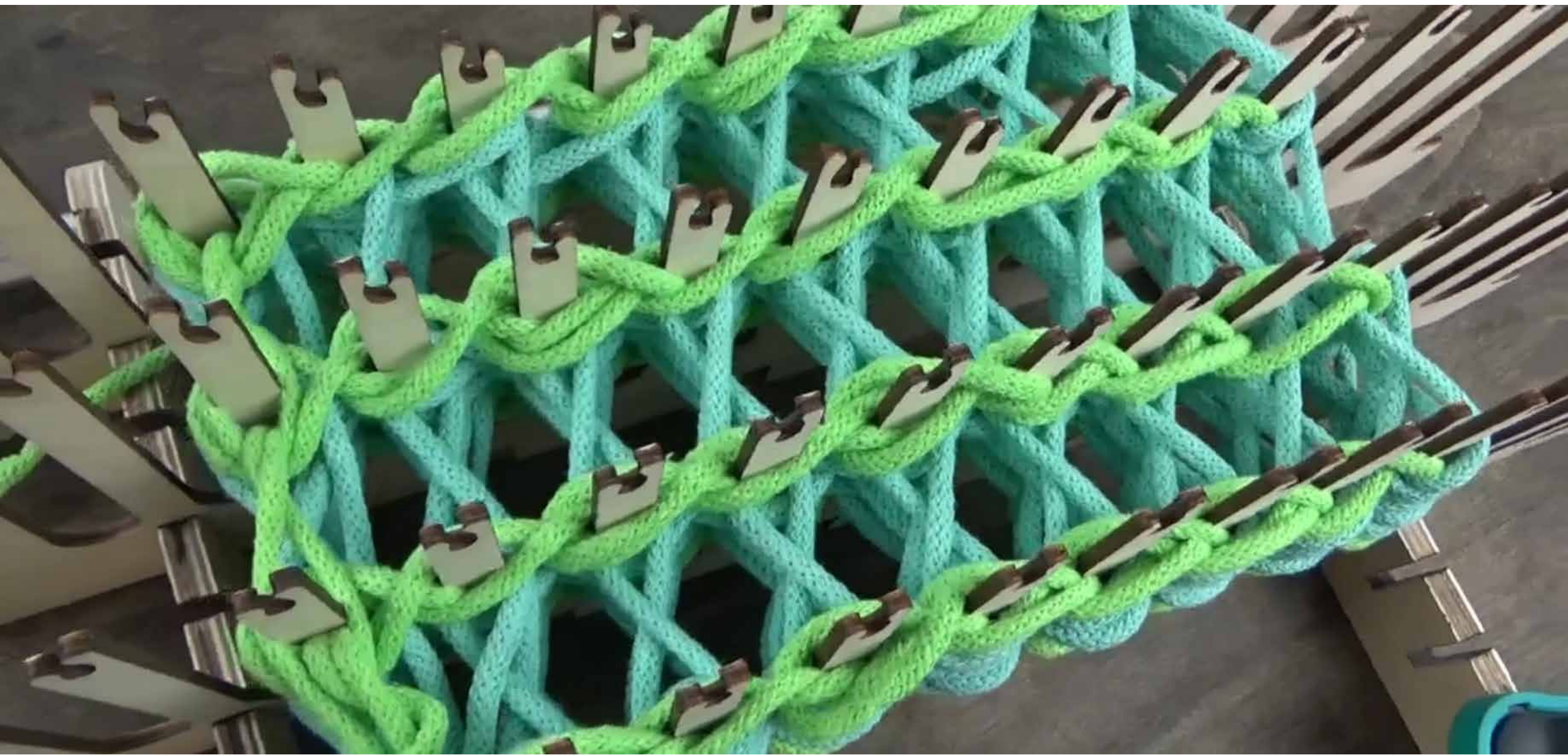
Team members were Liisu Miller, Urmas Mägi, Oleg Kalinkin, Johan Pajupuu, Taavo Lukats, Kadi Pajupuu.

Project was supported by Pallas University of Applied Sciences

MultiWeave as a craft technique

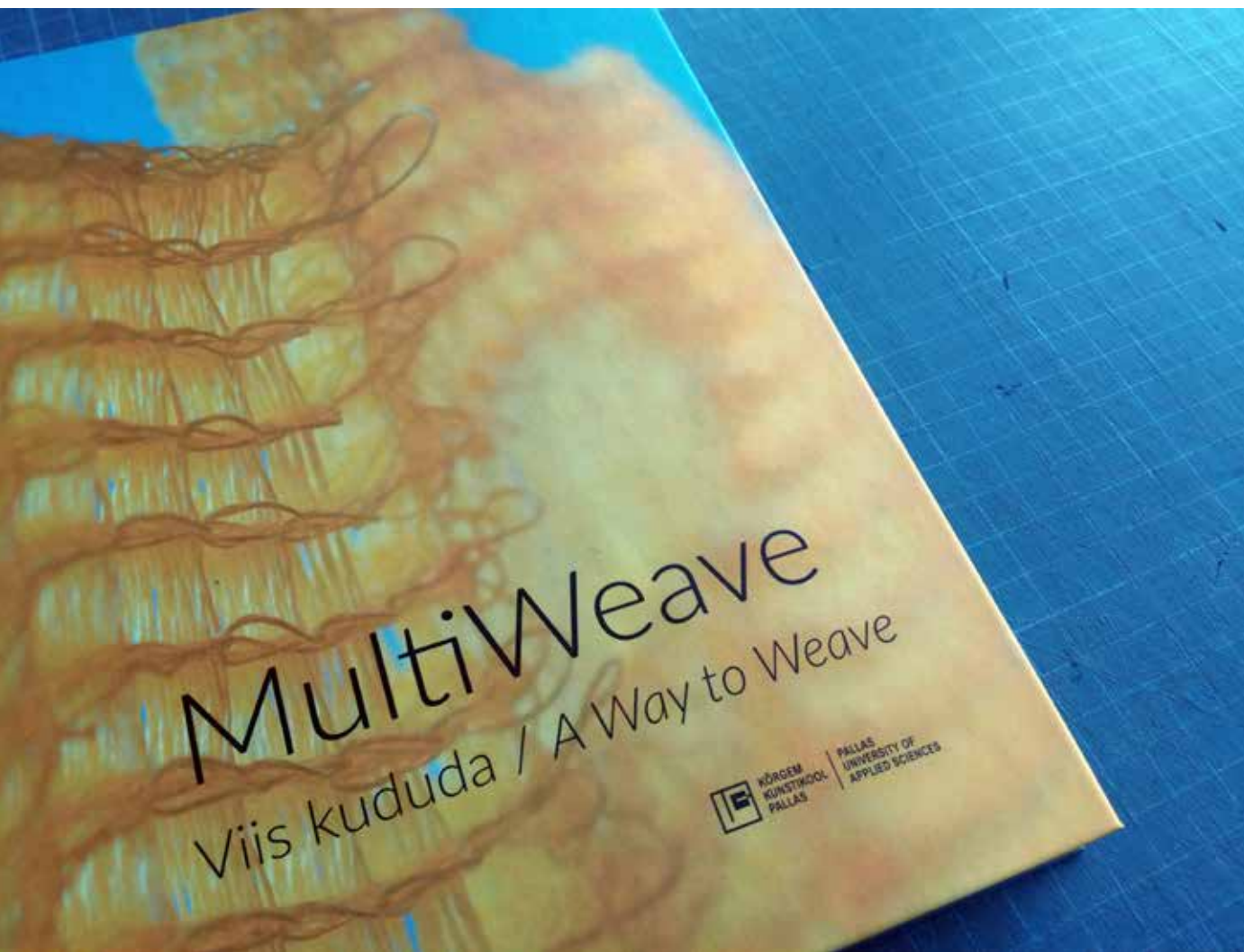












MultiWeave
exhibition (2022) and
book with students
and invited artists
from Estonia, Latvia,
Sweden, Finland

Emilia Elfvik (Sweden)

<https://www.format.no/emilia-elfvik>




Photo: Lisette Laanoja

Marilyn Piirsalu. @Marilyn_weaving



Arabella Lippur (Estonia)





Una Valtere (Latvia)



Anett Niine
Pallas UAS, 2022



Second hand shirts with
MultiWeave structures.

Photos Lisette Laanoja



Marilyn Piirsalu
@Marilyn_weaving



Sonja
Kuznetsova
Pallas UAS, 2024



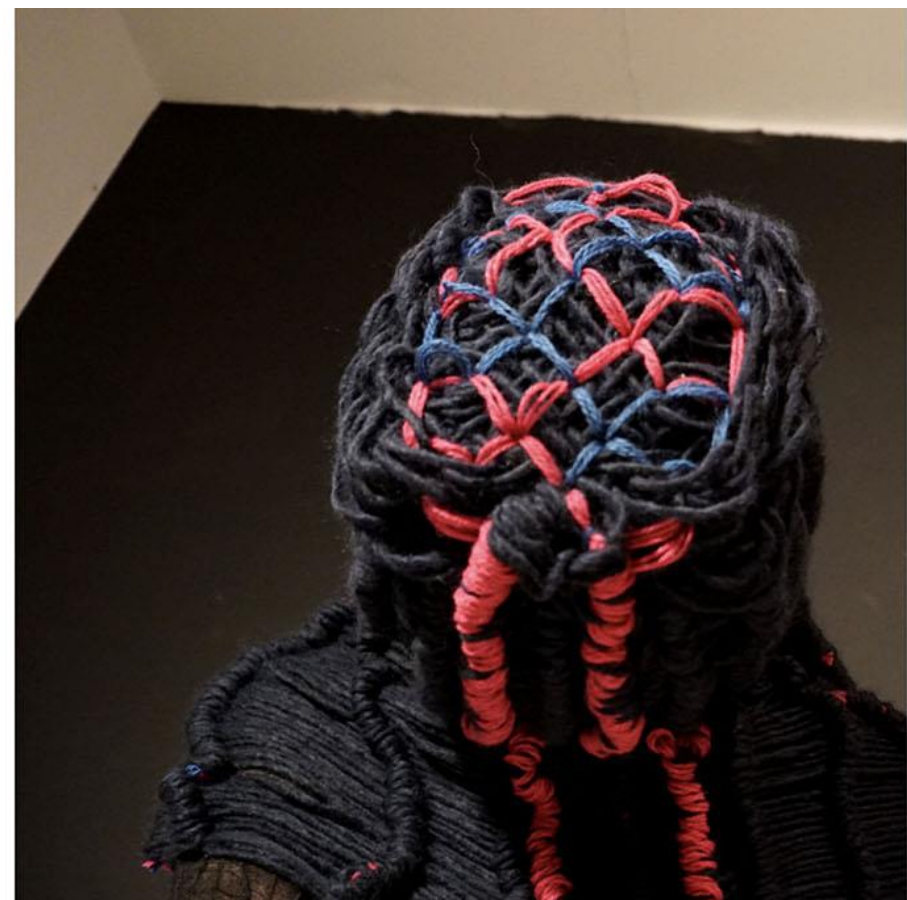
Kristiin Talviste
Pallas UAS, 2024

Janeli Liivak
Pallas UAS, 2024



Elis Privoi
Pallas UAS, 2023





Leena Isobel Pizzolante
Pallas UAS, 2023



Tiina Zukker
Pallas UAS, 2023



struktuur ja materjal, 2023
Mari Saffre
juhendaja: Kadi Pajupuu



I lihtsad aasad mööda joont, kolmurga sees topeltaasad, otsest (kus teine rida veevib) vaid üks

II tagasi veevides täidab kolmurga "taguse"

III "kuusk" täitmaks kolmnurga sisu

kudumisjärjekord:

I II III II I II III II

lõime: ca 4 m kudet: 10 m

lõimetugede kaugus üksteisest: 1-2 cm rea peal, rida moodustab 2 sakki, saab ka pikema reaga e rohkemate sakkidega

koe kõrgus: 7 cm



I lihtsad aasad mööda joont, kaks rida, tähtis väljapoole aasad, mitte jooksud jätta

II kaheksad laiupidi mööda sakkide otsi

III kaheksad pikkupidi mööda sakkide otsi

II ja III tekitavad suure võrgulaadse struktuuri ja on vajalikud sakkilise põhistruktuuri säilitamiseks

kudumisjärjekord:

I II I III I II I III

lõime: 10 m kudet: 30-40 m

lõimetugede kaugus üksteisest: 1-2 cm rea peal, 4 rida 2 sakki

koe kõrgus: 4-5 cm

TÖÖVAHEND JA MATERJALID

Töövahend on valmistatud kihtplastikust ja grilltikudest, mis on teibitud. Kudumisel abivahendiks plasttoru.

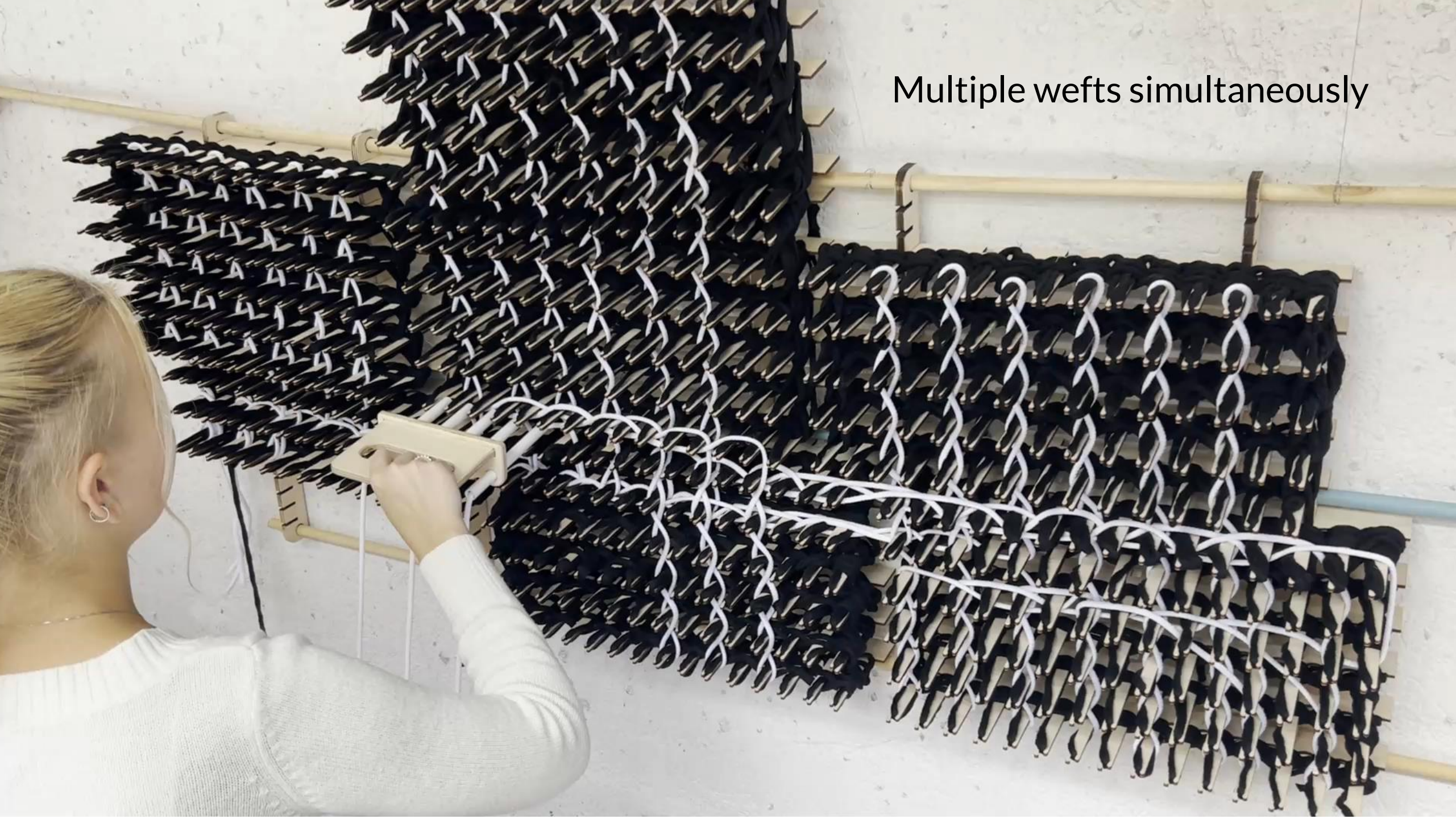
On võimalik kasutada eraldi reana või kahe risti läbi torgatud grilltiku abil mitu rida koos.

Kudumisel on lõimeks villa- ja akrüülise-gune lõng, koeks lambavillane heie. Detaili kaunistused sünteetilisest köiest. Struktuuri katsetamiseks kasutatud mõlemaks pakse sünteetilisi nõõre.

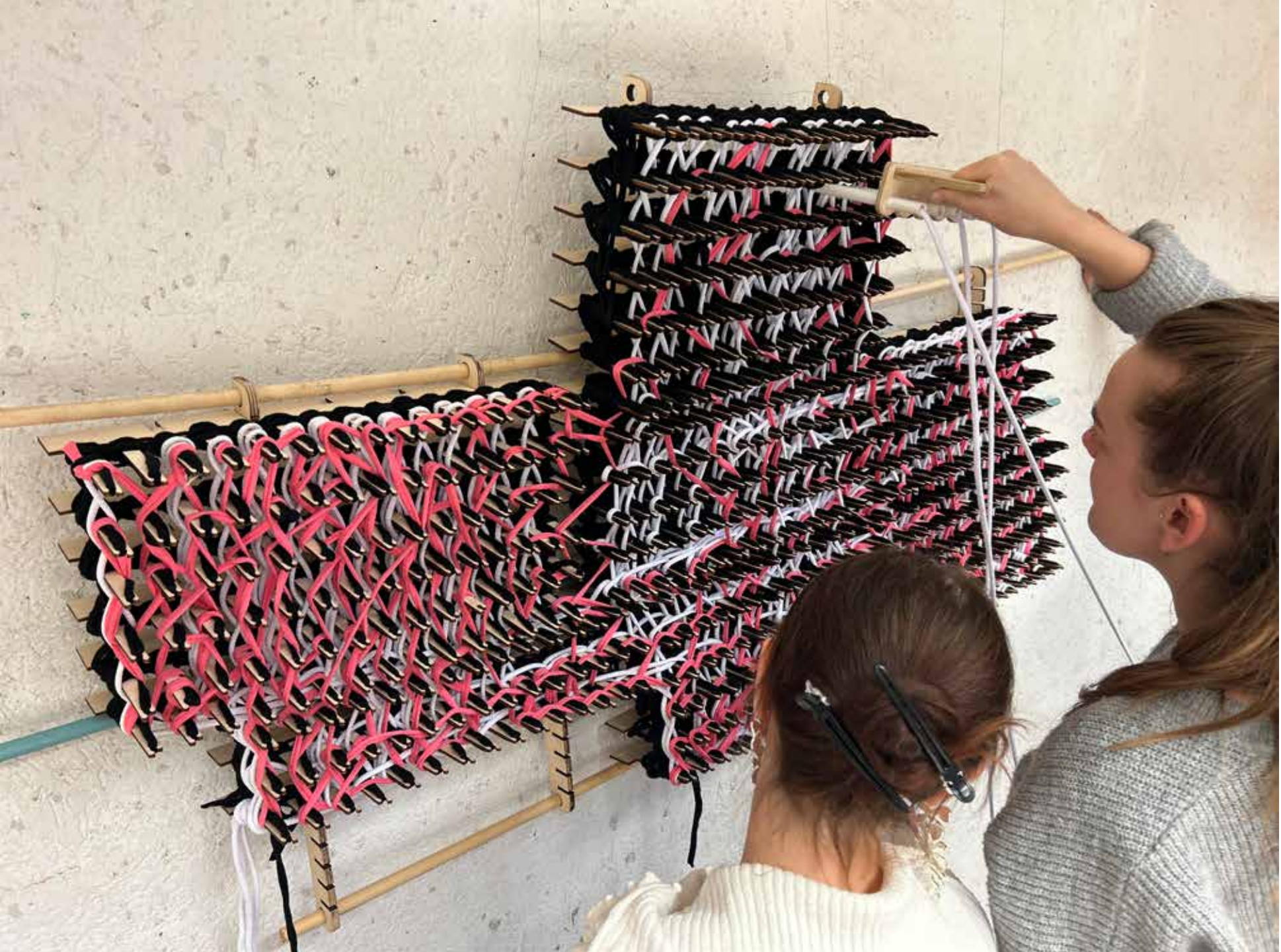


Mari Saffre
Pallas UAS, 2023





Multiple wefts simultaneously





MultiWeaving was done by students
Christina Kasesalu, Liisi Tasso, Sigre
Kodasma, Hanna-Maria Org, Grete
Käärma

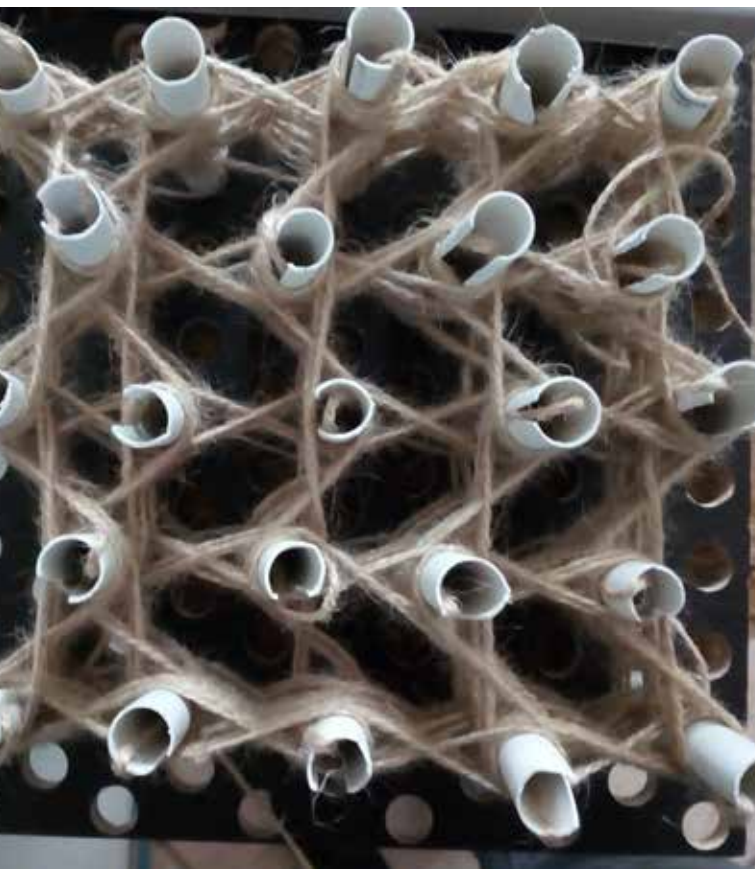


Marilyn Piirsalu, 2022



Svea Tisell (Sweden)
@sveatisell





Project Growth and Decay, Pallas UAS, 2018



Video about using laser cutter as weft placer. Rasmus Eist, 2023

WHEN MONEY ENDS ask questions

How it is made.....Who gets inspired..... Where to

BY THE MACHINE

Challenge to find technical solutions
Production speed
Expensive

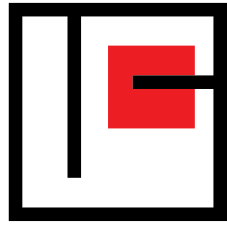
ENGINEER
INVENTOR
ARTIST
DESIGNER
TEACHER
...

BY HAND

Easy to learn
Tools cheap to make
Variations of 3D structure
International cooperation

Geotextiles
Military
Constructions
Acoustics

Art
Fashion
Interior design
Education



MultiWeave is the project of Pallas
University of Applied Sciences.

We are open to cooperation!

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